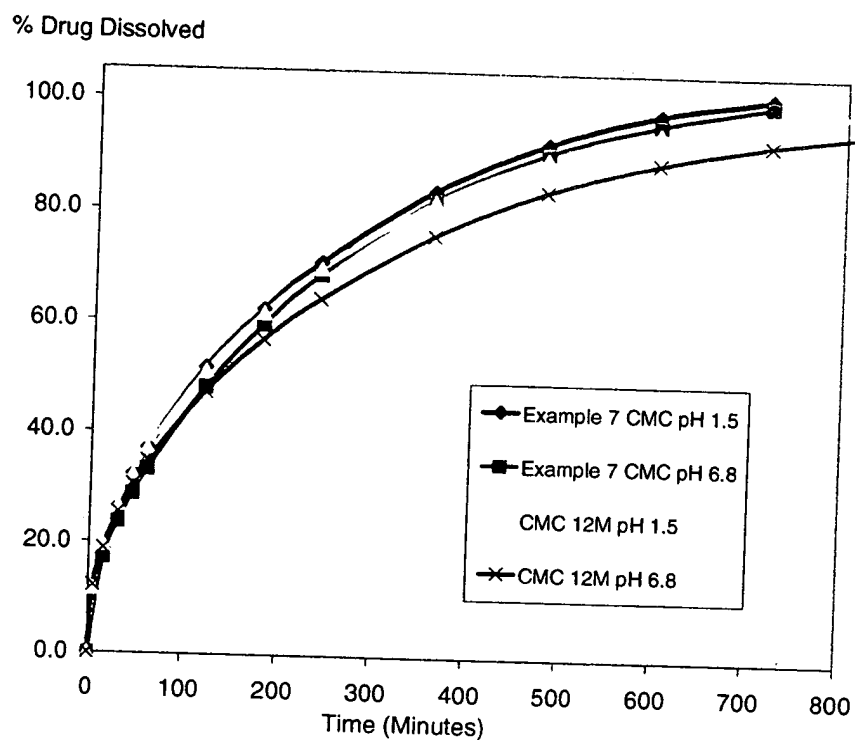


Theophylline/ HEC tablets containing CMC Example 7 or CMC 12M8PH at pH 1.5 or 6.8

Figure 7



Release Kinetics for Phenylpropanolamine/ HPC formulations containing Example 8 7 CMC or CMC 12M8 PH at pH 1.5 and 6.8.

Figure 6

BEST AVAILABLE COPY

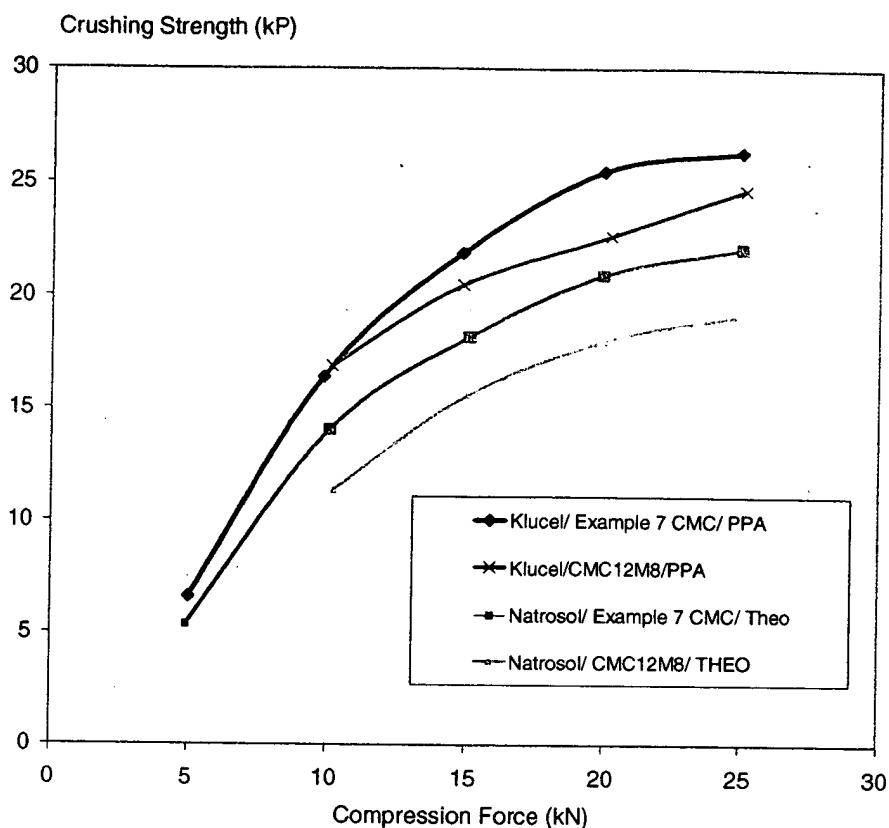


Figure 5

Compaction chart for formulations containing a) phenylpropanolamine, HPC and CMC 12M8 or CMC Example 7 or b) theophylline, HEC and CMC 12M8 or CMC Example 7.

BEST AVAILABLE COPY

Toothpaste Structure Over Time

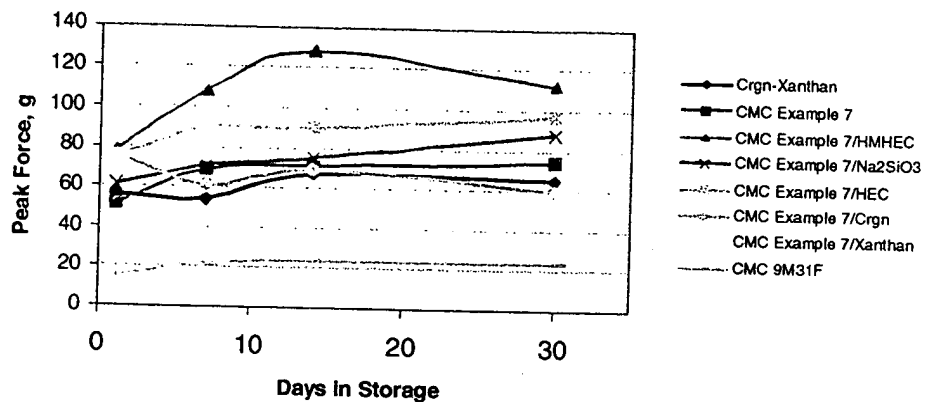


Figure 3

Toothpaste Structure Over Time Normalized

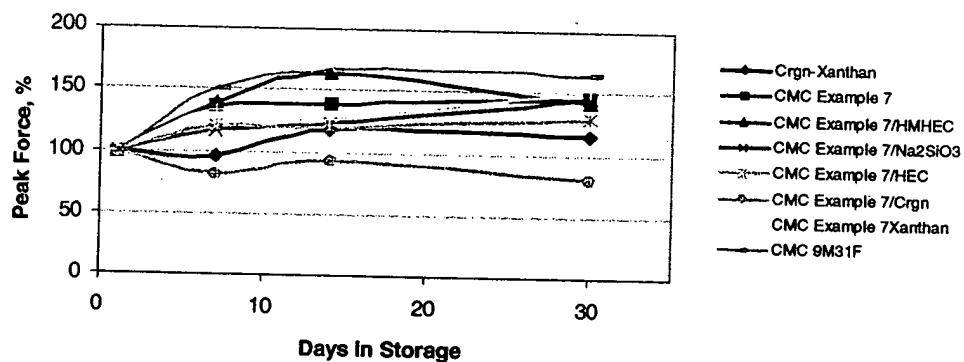


Figure 4

BEST AVAILABLE COPY

Toothpaste Viscosity Over Time

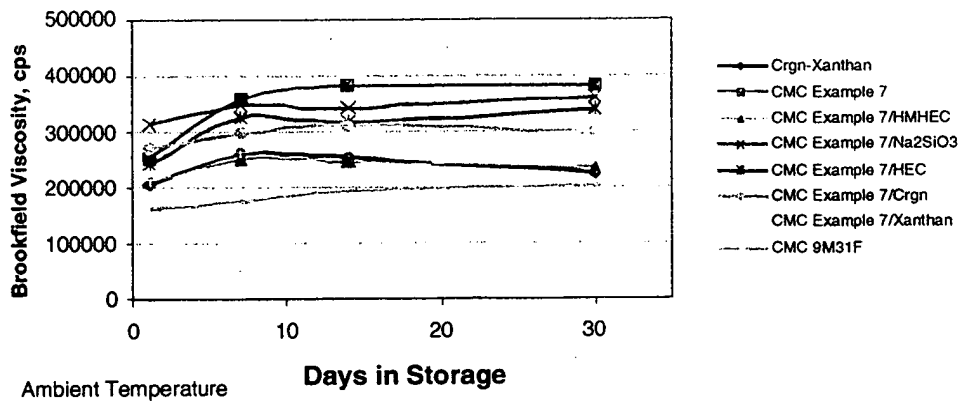


Figure 1

**Toothpaste Viscosity Over Time
Normalized**

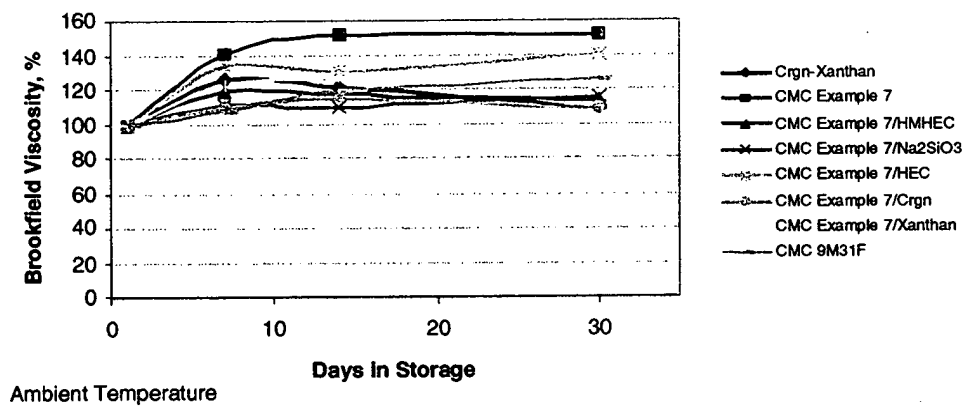


Figure 2

BEST AVAILABLE COPY